

Safety Data Sheet

VMD20 CUTTING OIL



3

Safety Data Sheet dated 21/6/2018, version 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Cutting oil

Trade code: VMD20

1.2. Relevant identified uses of the substance or mixture and uses advised against

Description/Use: Lubricating cooling

1.3. Details of the supplier of the safety data sheet

Company:

V.M.D. ITALIA SRL - Cascina Secchi 325/327 - 24040 Isso (BG) - Italy

V.M.D. ITALIA SRL - Phone n. +39-036393357 +39-036393415

- Fax n. +39-036393718

Competent person responsible for the safety data sheet:

laboratorio@vmditalia.it

1.4. Emergency telephone number

V.M.D. ITALIA SRL - Phone n.. +39-036393357 +39-036393415


From Monday to Thursday 8,30-12,30 13,30-17,30

Friday 8,30-12,30 13,30-16,00

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP):

 Danger, Aerosols 1, Extremely flammable aerosol. Pressurized container: may burst if heated.

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

Hazard pictograms:



Danger

Hazard statements:

H222+H229 Extremely flammable aerosol. Pressurized container: may burst if heated.

Precautionary statements:

P102 Keep out of reach of children.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P211 Do not spray on an open flame or other ignition source.

P251 Do not pierce or burn, even after use.

P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122°F.

Special Provisions:

None

Special provisions according to Annex XVII of REACH and subsequent amendments:

Safety Data Sheet

VMD20 CUTTING OIL

None

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards







SECTION 3: Composition/information on ingredients

3.1. Substances

N.A.

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
>= 30% - < 40%	propane	Index number: 601-003-00-5 CAS: 74-98-6 EC: 200-827-9 Nr. Reg.: 01-21194869 44-21-XXXX	 2.2/1 Flam. Gas 1 H220  2.5 Press. Gas H280
>= 12.5% - < 15%	butane	Index number: 601-004-00-0 CAS: 106-97-8 EC: 203-448-7 Nr. Reg.: 01-21194746 91-32-XXXX	 2.2/1 Flam. Gas 1 H220  2.5 Press. Gas H280
>= 5% - < 7%	and isobutane	Index number: 601-004-00-0 CAS: 75-28-5 EC: 200-857-2 Nr. Reg.: 01-21194853 95-27-XXXX	 2.2/1 Flam. Gas 1 H220  2.5 Press. Gas H280

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do NOT induce vomiting.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Safety Data Sheet

VMD20 CUTTING OIL

CO2 or Dry chemical fire extinguisher.

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove all sources of ignition.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

Contaminated clothing should be changed before entering eating areas.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Store at below 20 °C. Keep away from unguarded flame and heat sources. Avoid direct exposure to sunlight.

Keep away from unguarded flame, sparks, and heat sources. Avoid direct exposure to sunlight.

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Cool and adequately ventilated.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

propane - CAS: 74-98-6

Safety Data Sheet

VMD20 CUTTING OIL

ACGIH - Notes: Asphyxia
butane - CAS: 106-97-8
ACGIH - STEL: 1000 ppm - Notes: CNS impair
and isobutane - CAS: 75-28-5
ACGIH - STEL: 1000 ppm - Notes: CNS impair
DNEL Exposure Limit Values
N.A.
PNEC Exposure Limit Values
N.A.
8.2. Exposure controls
Eye protection:
Not needed for normal use. Anyway, operate according good working practices.
Protection for skin:
No special precaution must be adopted for normal use.
Protection for hands:
Not needed for normal use.
Respiratory protection:
Not needed for normal use.
Thermal Hazards:
None
Environmental exposure controls:
None
Appropriate engineering controls:
None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value
Appearance and colour:	Liquid brown
Odour:	Odourless
Odour threshold:	N.A.
pH:	N.A.
Melting point / freezing point:	N.A.
Initial boiling point and boiling range:	N.A.
Flash point:	< 0 ° C
Evaporation rate:	N.A.
Solid/gas flammability:	N.A.
Upper/lower flammability or explosive limits:	N.A.
Vapour pressure:	N.A.
Vapour density:	N.A.
Relative density:	0,9 gr/ml c.ca
Solubility in water:	Insoluble
Solubility in oil:	Soluble
Partition coefficient (n-octanol/water):	N.A.
Auto-ignition temperature:	N.A.
Decomposition temperature:	N.A.
Viscosity:	N.A.

Safety Data Sheet

VMD20 CUTTING OIL

Explosive properties:	N.A.
Oxidizing properties:	N.A.

9.2. Other information

Properties	Value
Miscibility:	N.A.
Fat Solubility:	N.A.
Conductivity:	N.A.
Substance Groups relevant properties	N.A.

SECTION 10: Stability and reactivity

- 10.1. Reactivity
Stable under normal conditions
- 10.2. Chemical stability
Stable under normal conditions
- 10.3. Possibility of hazardous reactions
It may catch fire on contact with oxidising mineral acids.
- 10.4. Conditions to avoid
Stable under normal conditions.
- 10.5. Incompatible materials
Avoid contact with combustible materials. The product could catch fire.
- 10.6. Hazardous decomposition products
None.

SECTION 11: Toxicological information

- 11.1. Information on toxicological effects
Toxicological information of the product:
N.A.
Toxicological information of the main substances found in the product:
N.A.
If not differently specified, the information required in Regulation (EU)2015/830 listed below must be considered as N.A.:
 - a) acute toxicity;
 - b) skin corrosion/irritation;
 - c) serious eye damage/irritation;
 - d) respiratory or skin sensitisation;
 - e) germ cell mutagenicity;
 - f) carcinogenicity;
 - g) reproductive toxicity;
 - h) STOT-single exposure;
 - i) STOT-repeated exposure;
 - j) aspiration hazard.

SECTION 12: Ecological information

- 12.1. Toxicity
Adopt good working practices, so that the product is not released into the environment.
N.A.
- 12.2. Persistence and degradability
None
N.A.
- 12.3. Bioaccumulative potential

Safety Data Sheet

VMD20 CUTTING OIL

- N.A.
- 12.4. Mobility in soil
N.A.
- 12.5. Results of PBT and vPvB assessment
vPvB Substances: None - PBT Substances: None
- 12.6. Other adverse effects
None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1 UN number:
ADR-UN number: 1950
IATA-UN number: 1950
- 14.2 UN proper shipping name:
ADR-Shipping Name: Aerosol with capacity of 1000 cm³ or less
- 14.3 Transport hazard class(es):
ADR-Class: 2
ADR-Label: UN 1950 Aerosols
IATA-Class: 2.1
IMO-Class: 2.1
- 14.4 Packing Group:
ADR-Packing Group: III
- 14.5 Environmental hazards
N.A.
- 14.6 Special Precautions for User
N.A.
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
Dir. 98/24/EC (Risks related to chemical agents at work)
Dir. 2000/39/EC (Occupational exposure limit values)
Regulation (EC) n. 1907/2006 (REACH)
Regulation (EC) n. 1272/2008 (CLP)
Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
Regulation (EU) 2015/830
Regulation (EU) n. 286/2011 (ATP 2 CLP)
Regulation (EU) n. 618/2012 (ATP 3 CLP)
Regulation (EU) n. 487/2013 (ATP 4 CLP)
Regulation (EU) n. 944/2013 (ATP 5 CLP)
Regulation (EU) n. 605/2014 (ATP 6 CLP)
Regulation (EU) n. 2015/1221 (ATP 7 CLP)
- Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:
Restrictions related to the product:
Restriction 3
Restriction 40
Restrictions related to the substances contained:
No restriction.

Safety Data Sheet

VMD20 CUTTING OIL

Where applicable, refer to the following regulatory provisions :

Directive 2012/18/EU (Seveso III)
Regulation (EC) nr 648/2004 (detergents).
Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1
Product belongs to category: P3a

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Text of phrases referred to under heading 3:

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

Hazard class and hazard category	Code	Description
Flam. Gas 1	2.2/1	Flammable gas, Category 1
Aerosols 1	2.3/1	Aerosol, Category 1
Press. Gas	2.5	Gases under pressure

This safety data sheet has been completely updated in compliance to Regulation 2015/830.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
Aerosols 1, H222+H229	On basis of test data

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,
Commission of the European Communities
SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van
Nostrand Reinold

The information contained herein is based on our state of knowledge at the above-specified date.
It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstracts Service (division of the American Chemical Society).
CLP: Classification, Labeling, Packaging.
DNEL: Derived No Effect Level.
EINECS: European Inventory of Existing Commercial Chemical Substances.
GefStoffVO: Ordinance on Hazardous Substances, Germany.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
IATA: International Air Transport Association.

Safety Data Sheet

VMD20 CUTTING OIL

IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.